



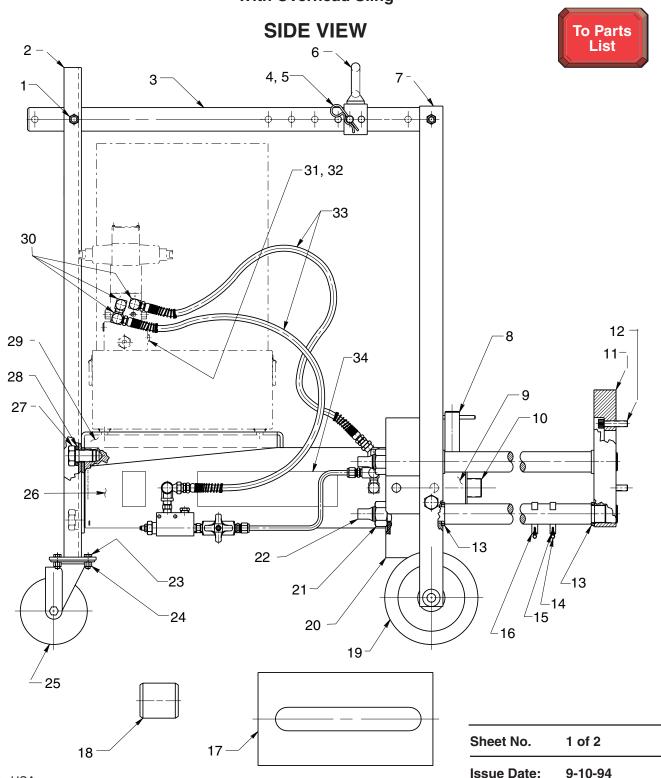
SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031

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**Parts List for:** 

PR2100S PR3100S

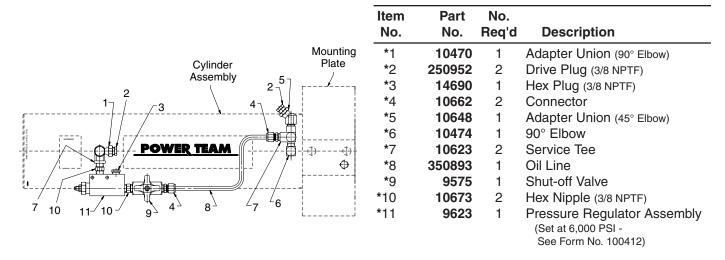
# MODEL B UNIVERSAL RAILROAD AXLE BEARING PULLER With Overhead Sling



Item	Part	No.		Item	Part	No.	
No.	No.	Req'd	Description	No.	No.	Req'd	Description
1	15013	2	Locknut (1/2-13 UNC)	21		4	Hex Nut (1-1/4-12 UNF;
2	42928	1	Rear Support Bracket				Torque to 100 ft. lbs.
3	37715	1	Cross Tube	00			See note below)
4	17784	1	Clevis Pin	22		4	Tie Rod (Torque to 100 ft. lbs. See note below)
5	14528	1	Hair Pin Clip	23	10049	4	Cap Screw (3/8-16 UNC X 1" Lg.)
6	37718	1	Lifting Bracket To	24	12013	4	Locknut (3/8-16 UNC)
7	51130	2	Strap Drawing			1	Swivel Caster
8	20001	1	Coupling Pin	25	17785	1	
9	30413	1	Adapter	*26	64559	1	Cylinder Assembly (See Form No. 101390)
10	30414	1	Guide Tube Coupler	27	15081	2	Cap Screw
11	420845		Pulling Shoe	21	13001	۷	(#1-8 UNC X 1-1/2 Lg.)
12	11214	3	Cap Screw (1/2-13 UNC X 2" Lg.)	28	251558	2	Lockwasher (For 1" bolt)
13		8	Soft Spacer *See note below)	29	58492OR9	1	Pump Mounting Bracket
14	21498	4	Cap Screw (3/8-16 x 2" Lg.)	30	10474	3	90° Elbow Fitting
15	10204	4	Hex Nut (3/8-16 UNC)	31	9678	1	45° Elbow
16	420372WH2	2	Installer Tube Cradle			1	
17	30416	1	Installing Tube	32	11543	-	Gauge
18	21260		Forcing Plug Adapter	33	36891	2	Hose Assembly
19	17786		Wheel (8")	*34	309221	2	Trade Name Decal
*20	64549	1	Cylinder Mounting Plate				
20	0-10-10		Cymraci Modriting Flato				

NOTE: Items 13, 21 & 22 must be replaced at the same time. Order Kit No. 300673.

### OIL LINE HOOKUP

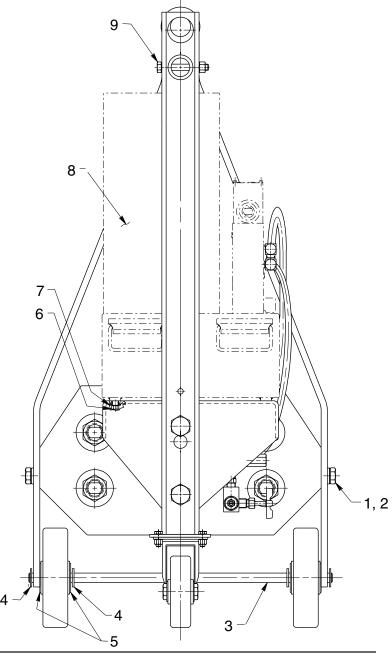


Note: #64564 cylinder mounting and plate assembly includes all parts on this page that are marked with an asterisk (\*).

#### **ASSEMBLY NOTE:**

 Thread cylinder into mounting plate until bottomed out. Back out cylinder two turns and apply Loctite 242 to last two threads only. Turn cylinder in one to two turns until port holes in cylinder are lined up with holes on right side of mounting plate as shown. Parts List Form No. 101394

## **END VIEW**



Item No.	Part No.	No. Req'd	Description
1	10118	2	Cap Screw (3/4-10-UNC X 1-1/2 Lg.)
2	10252	2	Lockwasher (For 3/4 bolt)
3	37714	1	Axle Shaft
4	11902	4	Retaining Ring (For 1-1/8 Dia. Shaft)
5	12330	4	Washer (For 3/4 bolt)
6	10076	4	Cap Screw (1/2-20 UNF x 7/8 Lg.)
7	10249	4	Lockwasher (For 1/2 bolt)
8	60719	1	Electric Hydraulic Pump (For PR2100S; See Form Nos. 100384 & 102371
	60685	1	Electric Hydraulic Pump (For PR3100S; See Form Nos. 100353 & 102337
9	13894	2	Cap Screw (1/2-13 UNC x 3-3/4 Lg.)

Sheet No.	2 of 2				
Issue Date:	9-10-94				

#### TOOLING ORDER INFORMATION

IMPORTANT: This tooling chart applies only to standard AAR configurations for freight car applications. In order to provide adapters needed to service housing-type locomotive and passenger car bearings, Power Team must be provided with the following information: bearing manufacturer's name and general arrangement drawing number; size of bearing to be serviced; railroad name and location; part numbers of adapters which are already in your possession if you presently own a Puller-Installer.

TOOL DESCRIPTION*	Class B 41/4" x 8"	Class C 5" x 9"	Class D 5½" x 10"	Class E 6" x 11"	Class EE 5½" Axle	Class EE 6" Axle	Class F 6½" x 12"	Class G 7" x 12"		Class GG 6½" Axle
Pulling Shoe Insert Adapter	No. 30522	No. 30512	No. 30521	No. 30520		No. 30519		Use Pulling Shoe No. 420846		
Guide Tube & Cap Screw Assembly	No. 21314	No. 30517	No. 30516	No. 30515	No. 38271	No. 38272	No. 30514	No. 30511	No. 30513	No. 31188
Cap Screw**	No. 21249	No.	21251	No. 21250 No. 203967		No. 21251	No. 21252	No. 21239	No. 21253	
Installing Tube Adapter Ring	No. 21242	No. 21258	No. 21256-1	No. 21255-1		No. 21257-1		No. 30586	No. 30585	
Guide Tube Adapter	No. 23934	No.	21248	No. 21247					-	
Pulling Shoe Pulling Included as Part of Basic Machine Do Not Order					No. 420846					
Installing Tube  No. 30416  Included as Part of Ba Do Not Ord										

<sup>\*</sup>NOTE: Adapters listed above are for servicing the following roller bearing assemblies: Brenco "Crown-Taper", New Departure-Hyatt "Hy-Roll Taper", SKF "Expediter" and Timken "AP."

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!** 

Additional questions can be directed to our Technical Services Department.

<sup>\*\*</sup>Screws are supplied with the guide tube and should be ordered as replacements only!