

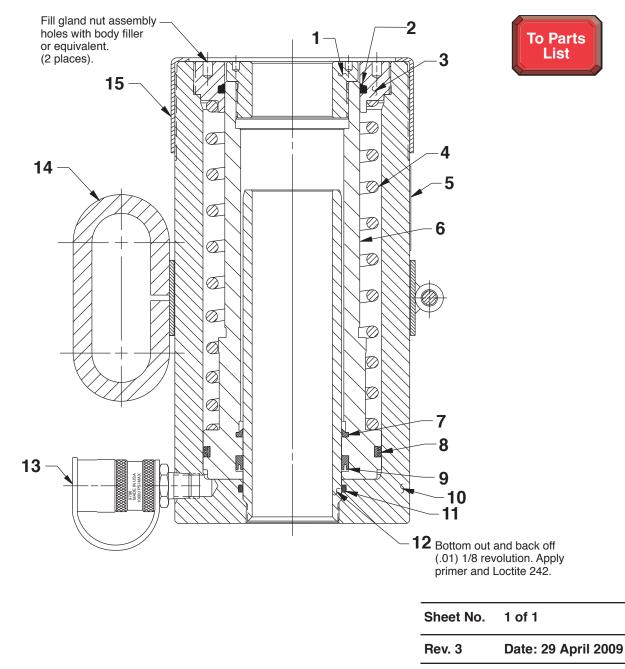
SPX Hydraulic Technologies 5885 11th Street Rockford, IL 61109-3699 USA **powerteam.com** Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031 Parts List for:

RH606

MODEL B SINGLE-ACTING, SPRING RETURN HYDRAULIC CYLINDER Maximum Capacity: 61.5 Tons at 10,000 PSI

WARNING:

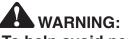
To help avoid personal injury, DO NOT disassemble cylinder. The retainer nut is loaded with 120 lbs. of spring force, and releasing this spring force improperly could result in serious bodily harm. <u>All</u> repairs must be done by an authorized Power Team Hydraulic Service Center.



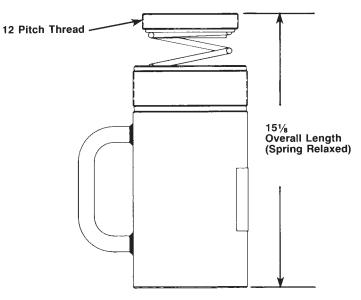
Parts List, Form No. 101878, Back sheet 1 of 1

Item	Part	No.	Description	Item		No.	Description
No.	No.	Req'd	Description	No.	No.	Req'd	Description
1	34250	1	Plain Insert	10	65690	1	Cylinder Body
2	2001421	1	Rod Wiper 4.122 x 3.625	11	•*† 19042	1	O-ring (2.87 X 2.62; Viton)
			Molythane	12	421605	1	Cylinder Standpipe Assembly
3	46720	1	Spring Retainer Nut (NOTE: Loaded with 120 lbs. spring force)				(Bottom out and back off (.01) 1/8 revolution. Apply primer and
4	213200	1	Compression Spring				Loctite 242.)
			(4.704 O.D. X 11-1/2" Lg.)	13	9796	1	Quick Cylinder Half Coupler
5	351560	1	Trade Name Decal		420488OR9	1	Cylinder Lift Handle
6	52872	1	Piston Rod	15	42194	1	Thread Protector
7	*207721	1	Rod Wiper	PARTS INCLUDED BUT NOT SHOWN			
	† 206123	1	Rod Wiper		•*†203908	1	Warning Decal
	·252063	1	Rod Wiper		+2055724	1	Decal (Viton)
8	*14334	1	T-seal (Piston) & Backup Rings (Smooth side of Backup Ring		·252058	1	O-ring
	† 1924 5	1	must be against Seal) T-seal (Piston) & Backup Rings (Smooth side of Backup Ring		•251880	1	(3/4 X 9/16 X 3/32; For Coupler) O-ring (1" X 3/4 X 1/8; For Coupler)
			must be against Seal)	Day	t numbore m	arkady	with an actorick (*) are contained
	•252062	1	T-seal (Piston) & Backup Rings (Smooth side of Backup Ring must be against Seal)	Part numbers marked with an asterisk (*) are contained in Standard Repair Kit No. 300477.			
				Part numbers marked with a dagger (†) are contained in Viton Seal Kit No. 300476.			
9	*14333	1	U-cup	Part numbers marked with a bullet (•) are contained in Water Glycol Seal Kit No. 300878.			
	† 206145	1	U-cup				
	•252061	1		ō wing		, 50	





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Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. Therefore: Use only genuine Power Team replacement parts!

Additional questions can be directed to our Technical Services Department.