



SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA

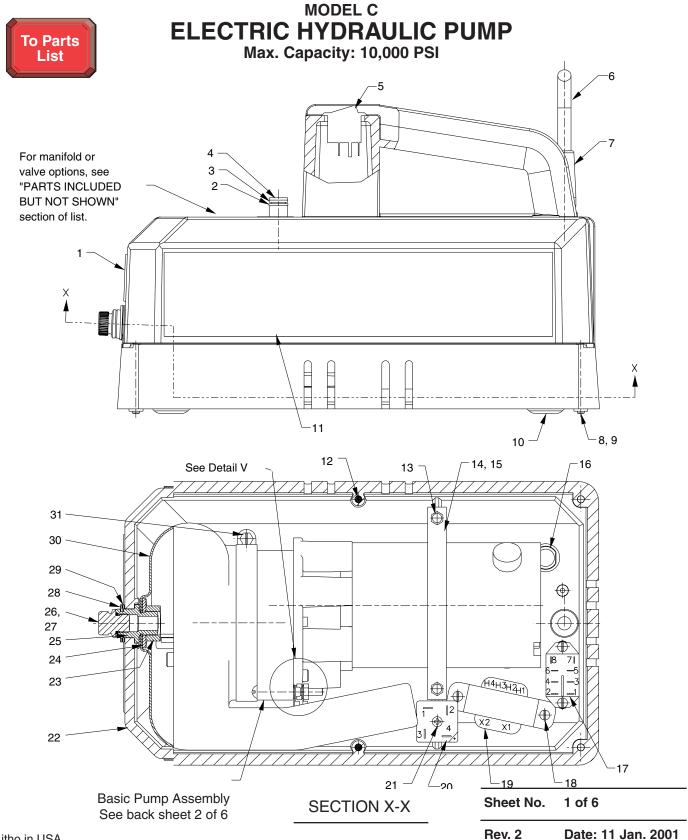
Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031

Internet Address: http://www.powerteam.com

#### **Parts List for:**

PE102-FSC PE102-115DC PE102-28-DC PE102-220DC PE102-28-FSC PE102-220-FSC

PE102-28-220DC

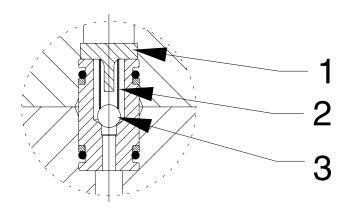


# Parts List, Form No. 101883, Back sheet 1 of 6

Item	Part	No.	December the co	Item	Part	No.	Description
No.	No.	Req'd	Description	No.	No.	Req'd	Description
1	*251072	1	Warning & Fill Instructions Decal	20	251050	1	Rectifier (For PE102-FSC, PE102- 28-FSC & PE102-220-FSC)
2	*11863		Backup Washer (.50 x .38)	21	251073	1	Screw (6-32 x 3/4 Lg.; For PE102-
3	*10268		O-ring (.50 x .37 Nitrile)				FSC, PE102-28-FSC & PE102-220-
	†17716	2	O-ring (.50 x .37 EPR)				FSC)
4	*251128	1	Bushing	22	64363	1	Plastic Housing
5	251051	1	Rocker Switch (For PE102-FSC,	23	10394		Hex Nut (5/8-18)
			PE102-28-FSC & PE102-220-FSC)	24	13324	1	Washer (1.33 x .66)
6	24733	1	Cord Set (For PE102-FSC, PE102-	25	350583	-	Filler Adapter
			28-FSC & PE102-220-FSC)	26	*13755		O-ring (.55 x .41 Nitrile)
7	251048	1	Bushing (For PE102-FSC, PE102-28-		†251035	1	O-ring (.55 x .41 EPR)
_			FSC & PE102-220-FSC)	27	251280		O-ring Boss Plug
8	12515	-	Machine Screw (10-24 x 1 3/4)	28	251043		Retaining Ring
9	*207405	4	Locknut (10-24)	29	201373	1	Retainer Washer
10	420607	1	Base Plate	30	420643		Bladder
11	350672	2	Trade Name Decal (For PE102- FSC, PE102-28-FSC & PE102-220- FSC)	31	†420736 350305	1	Bladder Hose Clamp
12	14456	2	Screw (10-24 x 1/2; Place ground wire terminal between cover & housing.)				
13	211060	2	Screw (9-15 x 1)		OTHER	OPTIO	NS AND ACCESSORIES
14	251039	.5 ft.	Motor Mounting Strap		9562	1	Manifold (See Form No. 101344; For
15	251041	3"	Channel Rubber				PE102-FSC, PE102-28-FSC, PE102-
16	251045	1	"D" Bushing Plug (For PE102-FSC, PE102-28-FSC & PE102-220-FSC)				115DC, PE102-220DC & PE102- 220-FSC)
17	251046	1	Relay (For PE102-FSC, PE102-28-FSC & PE102-220-FSC)		351240	1	Manifold (For PE102-28-DC & PE102-28-220DC)
18	15468	4	Screw (6-32 x 3/8; For PE102-FSC, PE102-28-FSC & PE102-220-FSC)				
19	251049	1	Transformer (For PE102-FSC, PE102-28-FSC & PE102-220-FSC)				To Drawing

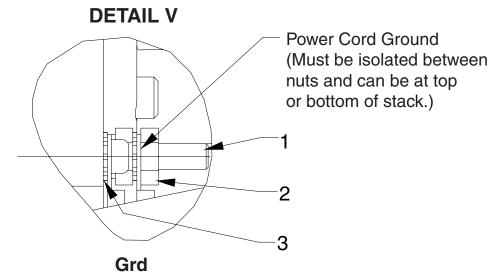
Part numbers marked with an asterisk (\*) are contained in Repair Kit No. 300651. Part numbers marked with a dagger (†) are contained in EPR Seal Kit No. 300653.

### **DETAIL FOR 2-WAY VALVE OUTLET CHECK**



Item No.	Part No.	No. Req'd	Description
1	209795	1	Outlet Ball Stop
2	*10445	1	Compression Spring
3	*12223	1	(5/32 O.D. X 3/4 Lg.) Ball (3/16 Dia.)

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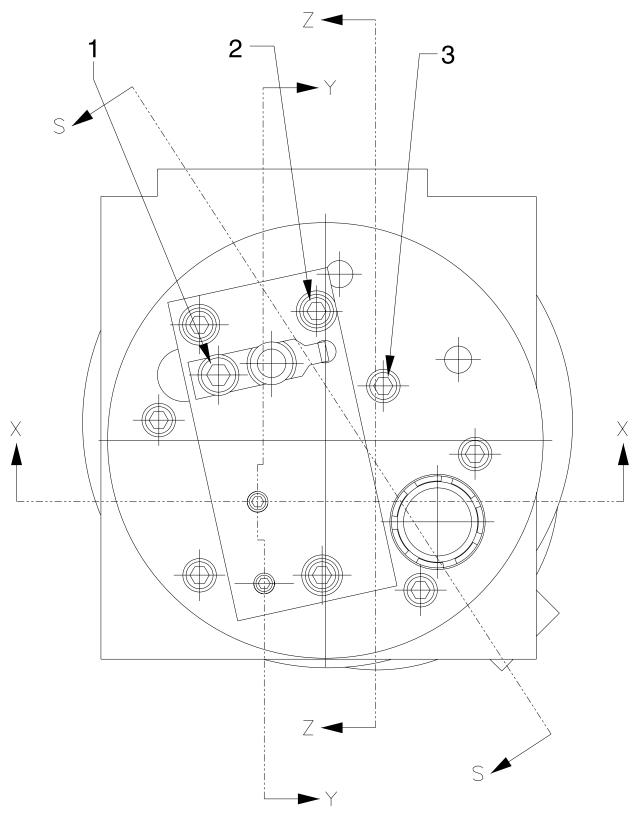


Note: Serrated lockwasher must be adjacent to pump body.

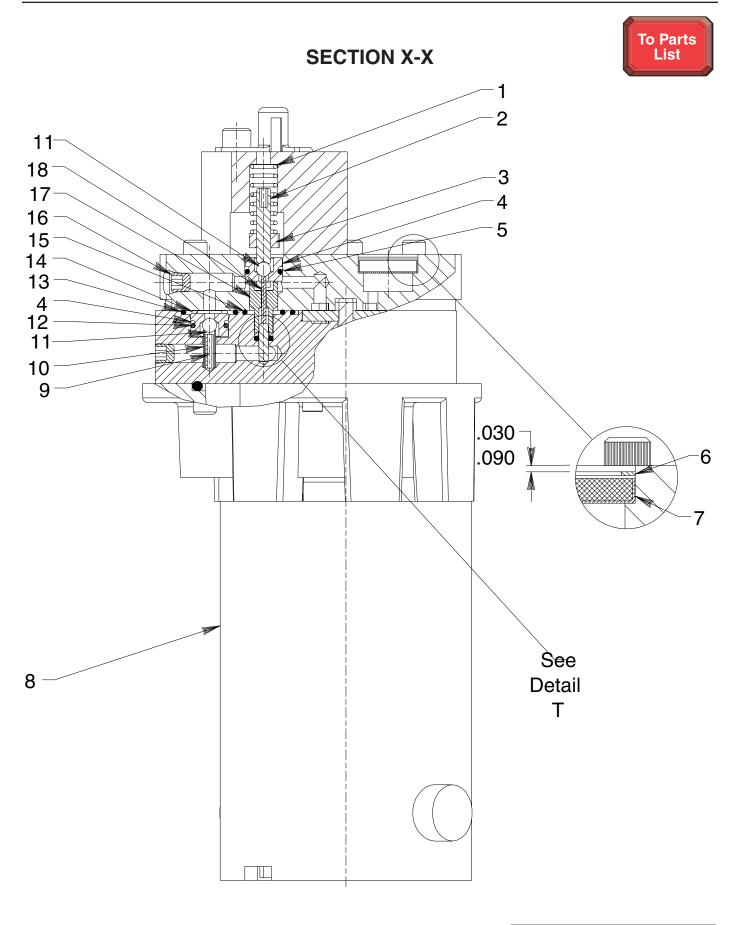
Item No.	Part No.	No. Req'd	Description
1	12515	1	Machine Screw
			(#10-24 UNC X 3/4 Lg.)
2	10197	2	Nut (#10-24 UNC)
3	11108	2	Lockwasher (#10 External Tooth)

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# **BASIC PUMP ASSEMBLY**



Item	Part	No.	
No.	No.	Req'd	Description
1	10002	1	Screw (1/4-20 UNC X 3/8 Lg.; Torque to 80/100 in. lbs.)
2	14423	3	Screw (#10-24 X 2" Lg.; Torque to 60/80 in. lbs.)
3	14426	5	Screw (#10-24 UNC X 1" Lg.; Torque to 60/80 in. lbs.)

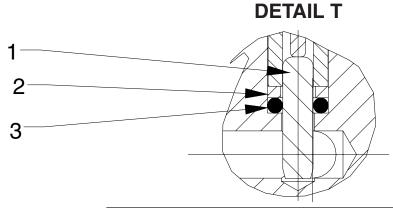


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Item	Part	No.	
No.	No.	Req'd	Description
1	*14484	1	Compression Spring (3/8 O.D. X 1" Lg.)
2	*251067	1	Set Screw (#10-24 UNC x 1" Lg.
			Set unloading valve to 400/500 PSI)
3	*207405	1	Locknut (10-24 UNC)
4	*251065	1	Replaceable Seat
5	*10268	1	O-ring (1/2 X 3/8 X 1/16)
	†17716	1	O-ring (1/2 X 3/8 X 1/16)
6	*16686	1	Retaining Ring (Internal)
7	*214578	1	Filter
8	421297-110	1	Motor (For PE102-28-FSC, PE102-28DC, PE102-FSC & PE102-115DC; For replacement brush assembly, order [2] #251114-110)
	421297-220	1	Motor (For PE102-220-FSC, PE102-28-220DC & PE102-220DC;
_			For replacement brush assembly, order [2] #251114-220)
9	11512	1	Roll Pin
10	14431	1	Compression Spring (3/16 O.D. X 5/8 Lg.)
11	*12223	2	Ball (3/16 Dia.)
12	*13943	1	O-ring (1/2 X 3/8 X 1/16)
	†17716	1	O-ring (1/2 X 3/8 X 1/16)
13	*10302	1	O-ring (3/4 X 5/8 X 1/16)
	†12400	1	O-ring (3/4 X 5/8 X 1/16)
14	*11031	1	Copper Washer (15/32 X 5/16 X 1/32)
15	*12098	1	O-ring (9/16 X 7/16 x 1/16)
	†250136	1	O-ring (9/16 X 7/16 x 1/16)
16	15130	3	Plug (1/16 NDTE)
17	251068	1	Guide Drawing
18	13937	1	Dowel Pin

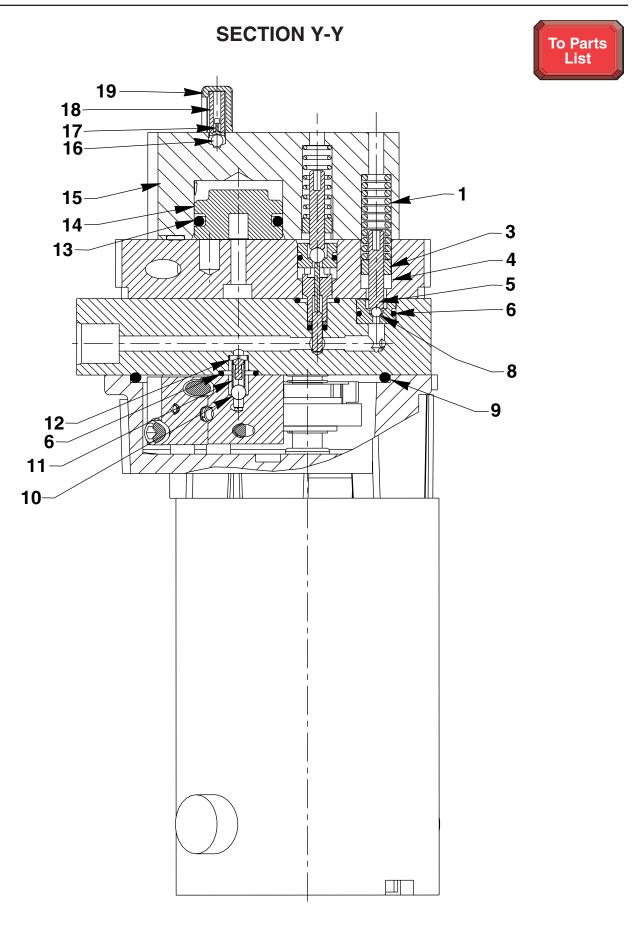
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Note: Shaded areas reflect last revision(s) made to this form.



Item No.	Part No.	No. Req'd	Description
1	10796	1	Dowel Pin
2	*214992	1	Backup Washer (15/64 x 1/8 x 3/64)
3	*17797	1	O-ring (1/4 X 1/8 X 1/16)
	†17713	1	O-ring (1/4 X 1/8 X 1/16)

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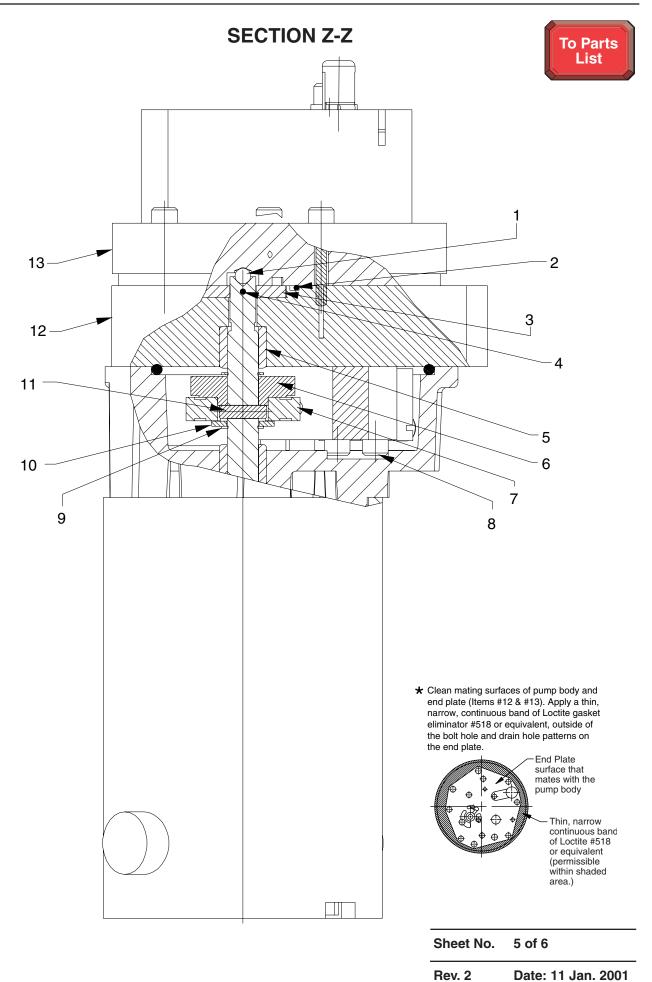
Item	Part	No.	
No.	No.	Req'd	Description
1	*16724	1	Compression Spring (3/8 O.D. x 1-1/4 Lg.)
3	*251067	1	Set Screw (#10-24 UNC x 1" Lg.; Set High Pressure Relief Valve to 10,100/10,700 PSI [2,800/3,200 PSI for PE102-28-DC & PE102-28-220DC])
4	*207405	1	Locknut (10-24 UNC)
5	*251064	2	Replaceable Seat
6	*13943	3	O-ring (1/2 X 3/8 X 1/16)
	†17716	3	O-ring (1/2 X 3/8 X 1/16)
8	*10418	1	Steel Ball (1/8 Dia.)
9	*10297	1	O-ring (3-1/2 X 3 -1/4 X 1/8)
	†13454	1	O-ring (3-1/2 X 3 -1/4 X 1/8)
10	*12223	1	Ball (3/16 Dia.)
11	*10445	1	Compression Spring (5/32 O.D. X 3/4 Lg.)
12	24549	1	Ball Guide
13	*19029	1	O-ring (1-1/8 x 15/16 x 1/8)
	†251288	1	O-ring (1-1/8 x 15/16 x 1/8)
14	350619	1	Eccentric
15	420616	1	Automatic Valve Body
16	*10374	1	Steel Ball (7/32 Dia.)
17	200796	1	Adapter
18	*15691	1	Compression Spring (1/4 O.D. X 5/8 Lg.)
19	350577	1	Spring Retainer To

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Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. Therefore: Use only genuine **Power Team replacement parts!** 

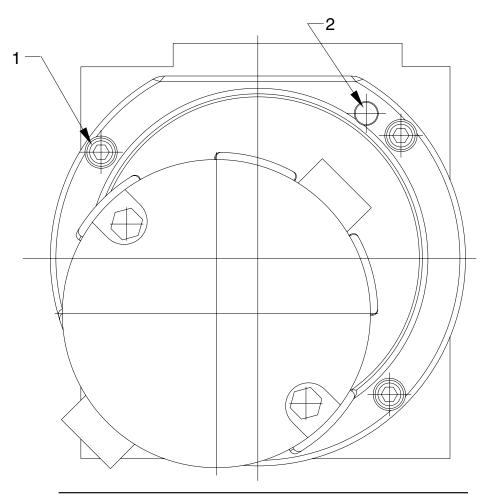
Additional questions can be directed to our Technical Services Department.



Item No.	Part No.	No. Req'd	Description
1	*12223	1	Ball (3/16 Dia.)
2	*251063	1	O-ring (1-7/16 x 1-5/16 x 1/16)
	†251289	1	O-ring (1-7/16 x 1-5/16 x 1/16)
3	420615	1	Gerotor Set
4	251061	1	Dowel Pin
5	251129	1	Needle Bearing
6	421609	1	Eccentric
7	15695	1	Ball Bearing
8	250491	4	Screw (10-24 UNC x 1-1/4 Lg.; Torque to 60/80 in. lbs.)
9	251069	2	Retaining Ring (Internal)
10	252169	1	Washer (25/64 X 3/4 X 1/16)
11	251117	1	Spring Pin To
12	64731	1	Pump Body Drawing
13	64347	1	End Plate

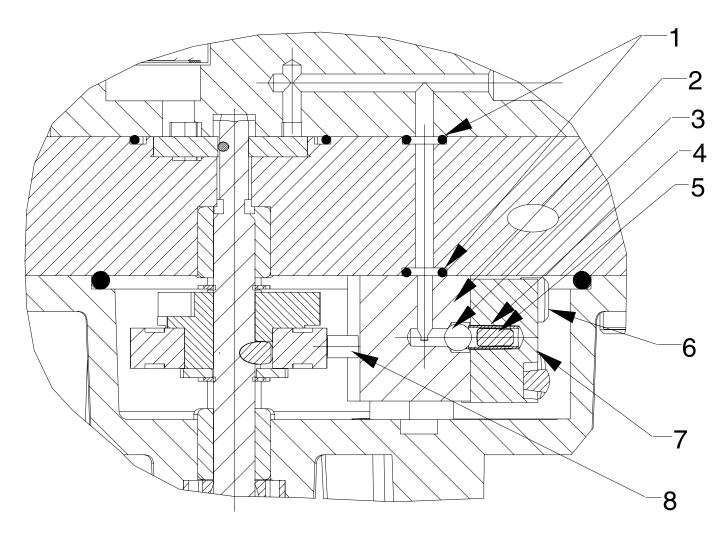
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## **MOTOR END VIEW**



Item No.	Part No.	No. Req'd	Description
1	11434 17567	3	Screw (10-24 UNC X 1/2 Lg.; Torque to 60/80 in. lbs.)
_	17307	_	1 111

# **SECTION S-S**

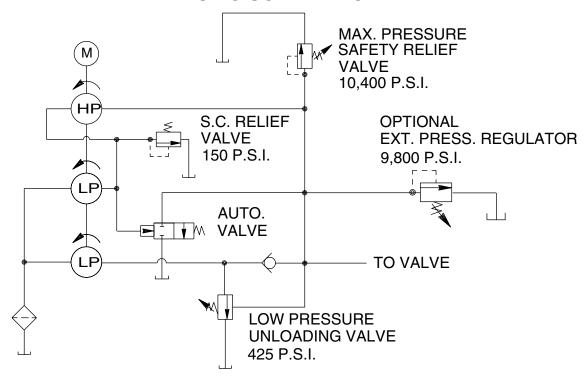


Item No.	Part No.	No. Reg'd	Description
	110.	Ticq a	
1	*10265	3	O-ring (5/16 X 3/16 X 1/16)
	†17714	3	O-ring (5/16 X 3/16 X 1/16)
2	420617	1	High Pressure Piston Body
3	*12223	1	Ball (3/16 Dia.)
4	*10445	1	Compression Spring (5/32 O.D. X 3/4 Lg.)
5	251040	1	Dowel Pin
6	12102	3	Screw (#10-24 UNC X 3/4 Lg.; Torque to 60/80 in. lbs.
7	350620	1	High Pressure Cap Body
8	251062	1	Piston (Position with chamfer towards bearing.)

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### **HYDRAULIC SCHEMATIC**



### **ELECTRICAL INFORMATION**

Note: All electrical information and schematics for these units can be found in Form No. 102808 Operating Instructions.